Stockton Infrared Thermographic Services, Inc.
presents

Sample Report

A Qualitative Infrared Thermographic Survey Of Electrical Switchgear at the facilities of

Acme Widget Company

ElectriSCAN™ Infrared Thermographic Services
January 1, 2005

Mr. Kevin Stephenson  
Acme Widget Company  
123 Main Street  
Anytown, USA 12345  
(555) 248-7226  
kls@acmewidgets.com

Dear Mr. Stephenson:

Thank you for your continued confidence in our services. Please find herein, the results of the qualitative infrared thermographic survey which was conducted at your facilities.

This report is respectfully submitted for your review.

SECTIONS CONTENTS
SECTION 1 ………Cover letter
SECTION 2 ………Summary & Recap
SECTION 3 ………Data Log (complete list of equipment inspected)
SECTION 4 ………Thermographic Reports (problem equipment found)
SECTION 5 ………Repair Guide (list of problem equipment and severity rating)
ENCLOSED ………CD-ROM (contains all files and software to open IR images)
ENCLOSED ………VHS Video tape (all equipment-not just problem equipment)

IMPORTANT NOTICE: Infrared Thermography is not a substitute for visual and/or other instrumental inspection techniques and should be a regular part of the overall P/PM (preventive/predictive maintenance) program at your facilities.

All work performed by Stockton Infrared is 100% satisfaction guaranteed. If you have a question or comment please let us know by calling (800) 248-7226. We are looking forward to working with you on your next scheduled survey.

Sincerely yours,

[Signature]

Certified Infrared Thermographer #3583  
GRS/vcs

Visit us on the World Wide Web at:
www.stocktoninfrared.com  
www.ElectriSCAN.com
SECTION 2A     SUMMARY

Project Information

Report to: Kevin Stephenson  
Company: Acme Widget Company  
Plant ID: Plant #2  
Plant Location: 123 Main Street  
City, Zip Code: Anytown, USA  
E-SCAN Project: EGS40101GS  
Thermographer: Greg Stockton, CIT #3583

Notes: Please read the Data log section of this report under "Remarks".
  - Some panel covers were not removed.
  - Some repairs were made by electrician during the survey.
  - Emmissivity settings = 1.0 unless otherwise noted.

SECTION 2B     RECAP OF FINDINGS

(NR) Not Rated = 2  
(M) Minor = 12  
(A) Alert = 15  
(S) Serious = 13  
(C) Critical = 10  
TOTAL = 52

KEY to Data Log Abbreviations

OV= Overview(s)  
NO=Not Operating  
MCR=Motor Control Room  
NS=Not Surveyed  
MCC=Motor Control Center  
LO=Locked Out  
TO=Tagged Out  
A=Amperage  
MTS=Manual Transfer Switch  
ATS=Automatic Transfer Switch  
OH=Overheating  
DNRC=Did not remove cover  
CNTR=Contactor  
CS=Combination Starter  
(U) = Upstairs  
(DS) = Downstairs  
(F) = Front view  
(R) = Rear view  
(S) = Side view
<table>
<thead>
<tr>
<th>System</th>
<th>Description</th>
<th>Time</th>
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<tr>
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<td>BOILER RM/115VAC PNL</td>
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<td>Strtr Pnl/Gard Dnvr Cmprssr</td>
<td>13:12:13</td>
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<tr>
<td>Location</td>
<td>Equipment</td>
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<td>Comb Strtr/Feed Water Pmp 1</td>
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<tr>
<td>BOILER RM/FOG SYSTEM</td>
<td>Disc/Filter Pump #1</td>
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<tr>
<td>BOILER RM/FOG SYSTEM</td>
<td>Disc/Filter Pump #2</td>
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<td>BOILER RM/FOG SYSTEM</td>
<td>Disc/Filter Pump #3</td>
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<td>BOILER RM/AIR CMPRSSRS</td>
<td>Strtr Pnl/Joy Air Cmprssr</td>
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<td>Disc/Air Dryer</td>
<td>Rise/Load</td>
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<td>MAINT. OFFICES/PNLS</td>
<td>Panel PP-8-C/Overview</td>
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<td>MAINT. OFFICES/PNLS</td>
<td>Panel RP-15/Overview</td>
<td></td>
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<td>MAINT. OFFICES/PNLS</td>
<td>Panel RP-15/Circuit #21</td>
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<td>FINISHING/PNL LP-8</td>
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<td>FINISHING/PNL RP-7</td>
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<td>FINISHING/PNL PP-8-B</td>
<td>Panel/Overview</td>
<td>Load Imbalance Breaker 7</td>
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<tr>
<td>PRINTING/PNL PDP2-G</td>
<td>Panel/Overview</td>
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</tr>
<tr>
<td>FAN ROOM/FAN #1</td>
<td>Comb Strtr/Fan #1</td>
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<tr>
<td>FAN ROOM/FAN #1</td>
<td>Soft Start/Fan #1</td>
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<tr>
<td>FAN ROOM/FAN #2</td>
<td>Comb Strtr/Fan #2</td>
<td></td>
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<tr>
<td>FAN ROOM/FAN #2</td>
<td>Soft Start/Fan #2</td>
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</tr>
</tbody>
</table>
THERMOGRAPHIC REPORT

Report No. 14
Acme Widget Company

AREA
WASTEWATER

LOCATION
Comb Starter/Aerator #6-South

Date 11/10/98
Time 09:09:08

Ambient temp. 68.1
Reference temp. 75.9
High temp. 97.4
Temp. rise 21.5

RISE ABOVE IN DEGREES F
Ambient
*** Reference
*** Adjacent phase
*** Direct measurement

AMPERAGES
A: 22
B: 22
C: 22

DESCRIPTION
MAIN DISCONNECT-KNIFE CONNECTION/Phase B, Line Side

RECOMMENDATION
Check Knife Connection.

TEMP. RATING TEMP. RISE (in F degrees) CLASSIFICATION
Minor 1-18 Routine. Repair during regular maintenance, little chance of physical damage
*** Alert 19-36 Repair within 30 days, watch load and inspect for physical damage.
Serious 37-54 Repair/Replace ASAP. Inspect surrounding components for physical damage
CRITICAL >55 IMMEDIATE REPAIR/REPLACE. DANGER EXISTS!
Key to Thermographic Reports Page 2

Quantitative Data
Wide-Angle Shot of the Entire Panel
Close-Up
Acme Widget Company
Plant #2

AREA
AIR COMP RM/PANEL CPAL 3

LOCATION
Breaker/Circuits #40-42

Date 6/4/2002
Time 10:02:57

Ambient temp. 85.6
Reference temp. 101.2
High temp. 123.4
Temp. rise 22.2

RISE ABOVE IN DEGREES F
Ambient
*** Reference
*** Adjacent phase
*** Direct measurement

AMPERAGES
#40: 27.9
#42: 27.6

DESCRIPTION
Breaker (30Amp) is overheating. Breaker load exceeds 80%. There is apparent internal damage.

RECOMMENDATION
Replace breaker, check ratings.

<table>
<thead>
<tr>
<th>TEMP. RATING</th>
<th>TEMP. RISE</th>
<th>CLASSIFICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minor</td>
<td>1-18</td>
<td>Routine. Repair during regular maintenance, little chance of physical damage.</td>
</tr>
<tr>
<td>*** Alert</td>
<td>19-36</td>
<td>Repair within 30 days, watch load and inspect for physical damage.</td>
</tr>
<tr>
<td>Serious</td>
<td>37-54</td>
<td>Repair/Replace ASAP. Inspect surrounding components for physical damage.</td>
</tr>
<tr>
<td>CRITICAL</td>
<td>&gt;55</td>
<td>IMMEDIATE REPAIR/REPLACE. DANGER EXISTS!</td>
</tr>
</tbody>
</table>

QUESTIONS ABOUT THIS REPORT? Call 1-800-248-SCAN
Area: AIR COMP RM/PANEL CPAL 3
Loc: Breaker/Circuits #40-42

Reference: 101.2°F

123.4°F
THERMOGRAPHIC REPORT

Report No. 2

Acme Widget Company
Plant #2

AREA
SS1/480V MAIN #1/DIST PANEL

LOCATION
Breaker 45 (NE Lights)

Date 6/4/2002
Time 10:02:57

Ambient temp. 82.0
Reference temp. 89.9
High temp. 111.2
Temp. rise 21.3

RISE ABOVE IN DEGREES F
Ambient
*** Reference
*** Adjacent phase
*** Direct measurement

AMPERAGES
Phase A: 89
Phase B: 113
Phase C: 143

DESCRIPTION
Circuit imbalanced.

RECOMMENDATION
Balance loads.

QUESTIONs ABOUT THIS REPORT? Call 1-800-248-SCAN

<table>
<thead>
<tr>
<th>TEMP. RATING</th>
<th>TEMP. RISE</th>
<th>CLASSIFICATION</th>
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<tbody>
<tr>
<td>Minor</td>
<td>1-18</td>
<td>Routine. Repair during regular maintenance, little chance of physical damage.</td>
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<td>*** Alert</td>
<td>19-36</td>
<td>Repair within 30 days, watch load and inspect for physical damage.</td>
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<td>Serious</td>
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</tbody>
</table>
THERMOGRAPHIC REPORT

Acme Widget Company
Plant #2

AREA
AIR COMP SHED/A.C. #1

LOCATION
Disc/Air Compressor #1

Date 6/4/2002
Time 10:02:57

Ambient temp. 80.8
Reference temp. 138.0
High temp. 265.0
Temp. rise 127.0

RISE ABOVE IN DEGREES F

<table>
<thead>
<tr>
<th>Ambient</th>
<th>80.8</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reference</td>
<td>138.0</td>
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<tr>
<td>Adjacent phase</td>
<td></td>
</tr>
<tr>
<td>Direct measure</td>
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</tr>
</tbody>
</table>

AMPERAGES

| Phase A | 45 |
| Phase B | 46 |
| Phase C | 45 |

DESCRIPTION

SWITCH (blade connector), phase A overheating.

RECOMMENDATION

Check switch connections.

<table>
<thead>
<tr>
<th>TEMP. RATING</th>
<th>TEMP. RISE</th>
<th>CLASSIFICATION</th>
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</thead>
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<tr>
<td>Minor</td>
<td>1-18</td>
<td>Routine. Repair during regular maintenance, little chance of physical damage.</td>
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<tr>
<td>Alert</td>
<td>19-36</td>
<td>Repair within 30 days, watch load and inspect for physical damage.</td>
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<tr>
<td>Serious</td>
<td>37-54</td>
<td>Repair/Replace ASAP. Inspect surrounding components for physical damage.</td>
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<td>CRITICAL</td>
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</tbody>
</table>

QUESTIONS ABOUT THIS REPORT? Call 1-800-248-SCAN
THERMOGRAPHIC REPORT

Report No. 4

Acme Widget Company
Plant #2

AREA
CHILLER PAD/CHILLER CH-2

LOCATION
Starter Pnl/Contactor #2

Date 6/4/2002
Time 10:02:57

Ambient temp. 95.2
Reference temp. 108.0
High temp. 138.0
Temp. rise 30.0

RISE ABOVE IN DEGREES F
Ambient
*** Reference
*** Adjacent phase
*** Direct measurement

AMPERAGES
Phase A: 99
Phase B: 96
Phase C: 99

DESCRIPTION
Contactor connector overheating.

RECOMMENDATION
Reinstall wire, check connection.

<table>
<thead>
<tr>
<th>TEMP. RATING</th>
<th>TEMP. RISE</th>
<th>CLASSIFICATION</th>
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<td>Minor</td>
<td>F degrees</td>
<td>Routine. Repair during regular maintenance, little chance of physical damage.</td>
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<td>Alert</td>
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<td>Repair within 30 days, watch load and inspect for physical damage.</td>
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<tr>
<td>Serious</td>
<td>37-54</td>
<td>Repair/Replace ASAP. Inspect surrounding components for physical damage.</td>
</tr>
<tr>
<td>CRITICAL</td>
<td>&gt;55</td>
<td>IMMEDIATE REPAIR/REPLACE. DANGER EXISTS!</td>
</tr>
</tbody>
</table>

QUESTIONS ABOUT THIS REPORT? Call 1-800-248-SCAN
Area: CHILLER PAD/CHILLER CH-2
Loc: Starter Pnl/Contactor #2

- >149.0°F
- <95.8°F

100.0
105.0
110.0
115.0
120.0
125.0
130.0
135.0
140.0
145.0

Acme Widget Company
Plant #2
THERMOGRAPHIC REPORT

Acme Widget Company
Plant #2

AREA
VACUUM FAN ROOM/MCC-A

LOCATION
Cubicle A1/Vacuum Fan #1

Date 6/4/2002
Time 10:02:57

Ambient temp. 77.7
Reference temp. 104.0
High temp. 156.0
Temp. rise 52.0

RISE ABOVE IN DEGREES F

Ambient
Reference
Adjacent phase
Direct measurement

AMPERAGES
Phase A: 170
Phase B: 170
Phase C: 170

DESCRIPTION
Breaker lug/phase A, line side.

RECOMMENDATION
Check breaker lug and connections.

<table>
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<tr>
<th>TEMP. RATING</th>
<th>TEMP. RISE</th>
<th>CLASSIFICATION</th>
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<td>1-18 F</td>
<td>Routine. Repair during regular maintenance, little chance of physical damage.</td>
</tr>
<tr>
<td>Alert</td>
<td>19-36 F</td>
<td>Repair within 30 days, watch load and inspect for physical damage.</td>
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<tr>
<td>*** Serious</td>
<td>37-54 F</td>
<td>Repair/Replace ASAP. Inspect surrounding components for physical damage.</td>
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<td>CRITICAL</td>
<td>&gt;55 F</td>
<td>IMMEDIATE REPAIR/REPLACE. DANGER EXISTS!</td>
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</table>

QUESTIONS ABOUT THIS REPORT? Call 1-800-248-SCAN
THERMOGRAPHIC REPORT

Area: VACUUM FAN ROOM/MCC-A
Loc: Cubicle A1/Vacuum Fan #1

Report No. 5 (CON’T)

Acme Widget Company
Plant #2

* > 150.7°F

* < 57.2°F
THERMOGRAPHIC REPORT

Acme Widget Company
Plant #2

AREA
MAINMCR #3 MCC #3-2

LOCATION
Cubicle D2/Pump 3B

Date 6/4/2002
Time 10:02:57

Ambient temp. 86.0
Reference temp. 104.8
High temp. 224.2
Temp. rise 119.4

RISE ABOVE IN DEGREES F
Ambient
*** Reference
*** Adjacent phase
*** Direct measurement

AMPERAGES
Phase A: 30
Phase B: 28
Phase C: 29

DESCRIPTION
Fuse and fuse clip/phase A, load side.

RECOMMENDATION
Replace fuse and fuse clip.

<table>
<thead>
<tr>
<th>TEMP. RATING</th>
<th>TEMP. RISE</th>
<th>CLASSIFICATION</th>
</tr>
</thead>
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<td>Alert</td>
<td>19-36</td>
<td>Repair within 30 days, watch load and inspect for physical damage.</td>
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<tr>
<td>Serious</td>
<td>37-54</td>
<td>Repair/Replace ASAP. Inspect surrounding components for physical damage.</td>
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<td>*** CRITICAL</td>
<td>&gt;55</td>
<td>IMMEDIATE REPAIR/REPLACE. DANGER EXISTS!</td>
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</tbody>
</table>

QUESTIONS ABOUT THIS REPORT? Call 1-800-248-SCAN
Area: MAINMCR #3MCC #3-2
Loc: Cubicle D2/Pump 3B

High Temp Max: 224.2°F
Reference: 104.8°F

Graphs showing temperature ranges and heat maps.
# REPAIR GUIDE

## Equipment needing repairs

### Acme Widget Company

**Plant #2**
Anytown, USA

<table>
<thead>
<tr>
<th>T#</th>
<th>PLANT AREA</th>
<th>AREA</th>
<th>LOCATION</th>
<th>CLASS</th>
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<tr>
<td>1</td>
<td>FLOCKING AREA</td>
<td>FLOCK LINE #2 CNTRL RM</td>
<td>Control Pnl FL2-J/Main Brkr</td>
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<td>FINISHING/FM #1</td>
<td>Cntrl FM1-3/Pre-dryer Main</td>
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<td>3</td>
<td>FINISHING AREA</td>
<td>FINISHING/FM #1</td>
<td>Cntrl Pnl FM1-1/MS-0610</td>
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<td>5</td>
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<td>PRINTING/BATTERY CHGRS</td>
<td>Panel LP-2/Circuits 14 &amp; 16</td>
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<td>FINISHING/PNL LP-8</td>
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<td>FAN ROOM</td>
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<td>Comb Strtr/Fan #1</td>
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<td>FAN ROOM/FAN #2</td>
<td>Comb Strtr/Fan #2</td>
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<td>SUBSTN #2/PNL LP-7</td>
<td>Panel/Circuit #13</td>
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<td>PRINTING AREA</td>
<td>PRINTING/PNL PDP2-G</td>
<td>Main Control Pnl/Main Brkr</td>
<td>C</td>
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<td>SUBSTN #1/13.2V</td>
<td>Main 13.2V Switch/Overview</td>
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<td>CUTTING/CNTRLS</td>
<td>Control Pnl CT3-2/Main Disc</td>
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<td>EMBOSSESER/HOT OIL</td>
<td>Control Pnl/Relay-Heaters</td>
<td>A</td>
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<tr>
<td>16</td>
<td>WASTEWATER AREA</td>
<td>WASTEWATER/PUMPS</td>
<td>Pump Control Pnl/FU 36 &amp; 38</td>
<td>S</td>
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<tr>
<td>17</td>
<td>3803 WAREHOUSE</td>
<td>3803 WRHSE/PNL PP-4B</td>
<td>Panel/Overview</td>
<td>S</td>
</tr>
<tr>
<td>18</td>
<td>3803 WAREHOUSE</td>
<td>3803 WRHSE/PNL PP3-B</td>
<td>Panel/Overview</td>
<td>A</td>
</tr>
<tr>
<td>19</td>
<td>PRINTING AREA</td>
<td>PRINTING/PNL PDP2-D</td>
<td>Panel/Breaker-PM-3 Cntrls</td>
<td>A</td>
</tr>
<tr>
<td>20</td>
<td>DYE HOUSE</td>
<td>DYE HSE/JETS 1-4</td>
<td>Control Pnl/1-4-Main Brkr</td>
<td>S</td>
</tr>
<tr>
<td>21</td>
<td>DYE HOUSE</td>
<td>DYE HSE/OVEN TENTER</td>
<td>Main Breaker/Overview</td>
<td>M</td>
</tr>
<tr>
<td>22</td>
<td>DYE HOUSE</td>
<td>DYE HSE/AIR CMPRSSR #1</td>
<td>Starter Pnl/Overview</td>
<td>S</td>
</tr>
<tr>
<td>23</td>
<td>DYE HOUSE</td>
<td>DYE HSE/BOILER</td>
<td>Control Pnl/Blr Blwr Fuses</td>
<td>C</td>
</tr>
<tr>
<td>24</td>
<td>PRINTING AREA</td>
<td>PRINTING/PNL PDP2-G</td>
<td>Control Pnl 3-S/Main Switch</td>
<td>A</td>
</tr>
<tr>
<td>25</td>
<td>FLOCKING AREA</td>
<td>FLOCK #1 CNTRL RM</td>
<td>Ctrl Pnl-Ex. Fans/Fan M17E</td>
<td>C</td>
</tr>
<tr>
<td>26</td>
<td>FLOCKING AREA</td>
<td>FLOCK RANGE #1/DISCS</td>
<td>Main Disc #52/Overview</td>
<td>S</td>
</tr>
</tbody>
</table>

(NR) Not Rated = 2
(M) Minor = 12
(A) Alert = 15
(S) Serious = 13
(C) Critical = 10
TOTAL = 52
See many more examples on our web site at: www.ElectriSCAN.com